

## Basic Assembly Instructions for the Veterinarians Logo Inlay Kit



There's a total of 17 pieces in this kit. The woods used are dyed yellow and gray Basswood, Curly Maple, and Natural Basswood. We'll start by sliding the brass tube into the maple barrel. This will help align the pieces as the kit is being assembled. Insert pieces in numerical order #1 through #16 securing with the supplied elastic bands as you go. Once all pieces are in place and secured with the elastic bands, remove the brass tube and permanently secure the pieces by flooding thin CA glue over all the seams. Once the thin CA has completely cured we're going to glue in the brass tube. If the tube doesn't slide

in smoothly, wrap a small dowel with some sandpaper (150 grit) and sand the inside of the barrel until you can smoothly fit the brass tube inside the barrel. Scuff up the brass tube with 100G sandpaper before gluing. I prefer 2-part epoxy to glue the brass tube in place. Center the brass tube so that the logo will be centered when the barrel is trimmed. Once all glue has cured, sand the ends flush to the brass tube (don't use a barrel trimmer) and mount on the lathe for turning and finishing. E-mail me at [kallenshaan@cox.net](mailto:kallenshaan@cox.net) with any questions about this or any of our laser cut inlay pen kits.

