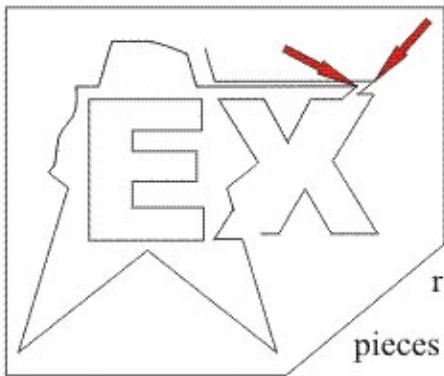


# Instructions for the Texas Longhorn Flag Inlay Kit



There's a total of 17 pieces in this kit. We're going to start by sliding the brass tube from your pen kit (not included) into the curly maple barrel that came with the inlay kit. Fit piece #1 (the holly star section) into the curly maple background sliding it from the left to the right. Make sure the tip at the farthest right part of the star (see drawing) is positioned correctly. Proceed with pieces #2, #3, and #4 and then carefully

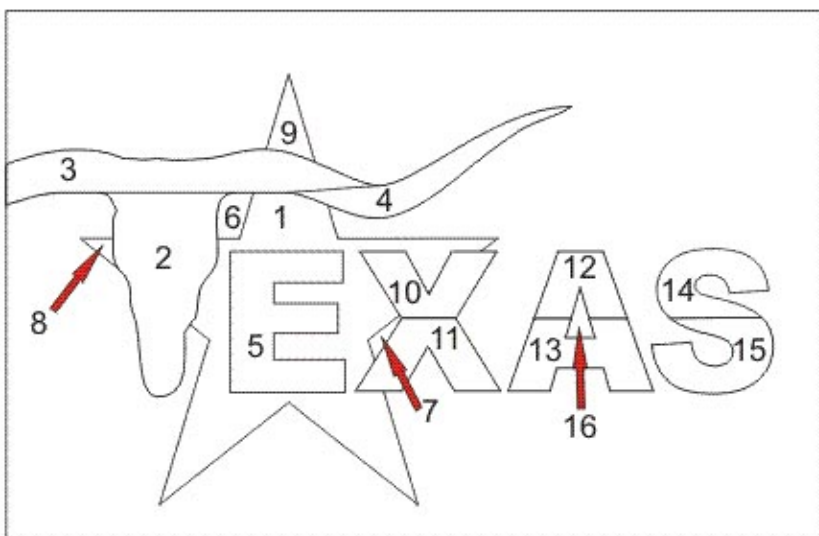


slide out the brass tube and secure the assembled pieces with thin CA glue, being careful not to get any glue in the areas where pieces haven't been inserted yet. Once the CA has dried, re-insert the brass tube for support while inserting the remaining pieces. Follow the numerical sequence stopping to remove the brass tube and securing with thin CA from time to time until all the pieces are in place. To prevent bleeding of the red dyed basswood into the holly in

the "XAS" pieces, brush a small bit of thin CA glue onto the edges where the 2 woods come into contact.

Once dried, these pieces can be assembled and when all is glued together, no bleeding will occur.

Now we'll glue the brass tube into the barrel. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits smoothly.



Apply what ever finish you're comfortable with as they all work well with these inlay kits.



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