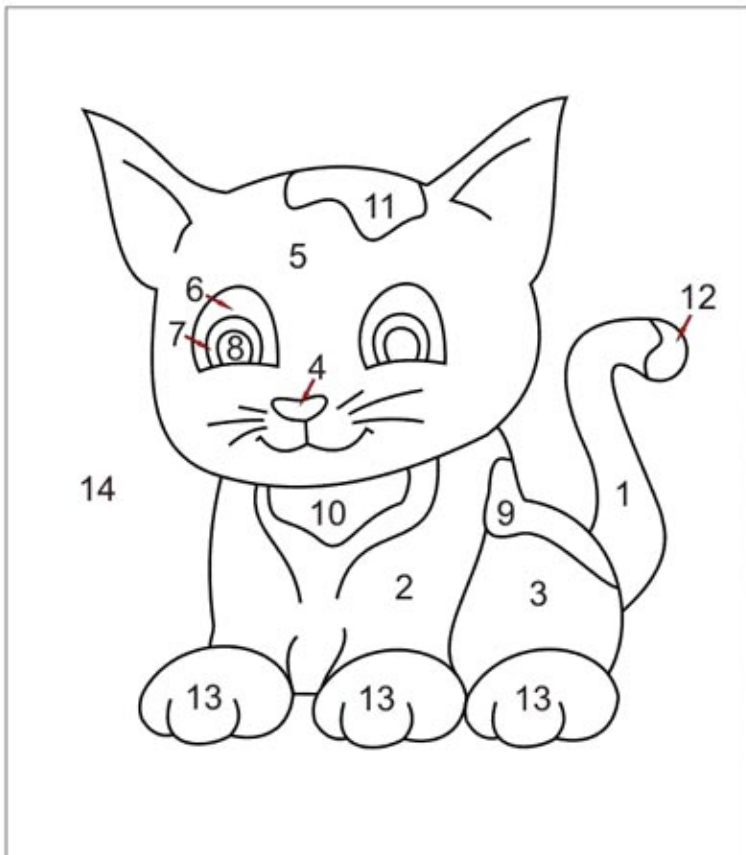


Instructions for the Kitten Inlay Kit

There's a total of 19 pieces in this kit. We're going to start by sliding the brass tube from your pen kit (not included) into the curly maple barrel that came with the inlay kit. Fit pieces #5 and #2 into position and secure each piece with a supplied elastic band. Next fit the 3 paws #13 into place follow by piece # 3 and secure these with an elastic band. Add pieces #9, #1 and #11 and secure these with an elastic band. Remove the brass tube and secure all the pieces that have been positioned with thin CA glue being careful not to get any glue into the recesses for the remaining pieces. Once the CA has cured slide the brass tube in from the top just enough to be seen through all the remaining recesses. Now we'll insert the eyes starting with #6, then #7 (you might have to remove the center section from this piece) and finally #8 and secure with an elastic band. Insert the remaining pieces, #12, #10, and #4. Slide out the brass tube and apply thin CA glue to the last group of pieces.

Now we'll glue the brass tube into the barrel. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits.



Use 2-part epoxy to glue in the brass tube. Make sure the tube is perfectly centered so there's the same amount of space on either end. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning and finishing.

Apply whatever finish you're comfortable with as they all work well with these inlay kits. E-mail me at kallenshaan@cox.net with any thoughts or ideas regarding this or any of our other kits.



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