

## Assembly Instructions for the Thoroughbred Inlay Kit



There are 2 versions of this kit however the assembly is very similar so we chose to combine the instructions for both kits into one sheet. The completed pen image is the White Horse version.



For both versions we'll start by inserting the brass tube from the pen kit into the laser cut barrel from the inlay kit. This will support and also help align the horse head pieces as we fit them in the recesses. Make sure the brass tube is centered. On the kit with the white horse heads, fit the heads in place one at a time (hold these in place with the supplied elastic bands if necessary) followed by the black piece under the horse's chin and secure with a bit of CA glue. The glue will seep down and secure the brass tube which is why it must be centered. Once all horse heads and black pieces have been inserted and glued, go back and flood all the seams with CA glue. On the kit with the black horse heads, simply align and fit both pieces of the head into the recess in the white barrel and secure (one at a time) with thin CA.

Once the glue has cured sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning. Apply whatever finish you're comfortable with as they all work well with the inlay kits.

E-mail me at [kallenshaan@cox.net](mailto:kallenshaan@cox.net) with any thoughts or ideas regarding this or any future inlay kits.