

Assembly Instructions for the Pheasant Pen Inlay Kit



There's a total of 9 pieces in this kit.

The woods used are Red Dyed Spalted

Maple, Curly Maple, Green Dyed Basswood,

and Boxelder burl. We'll start by sliding the brass tube from the pen kit into the Curly Maple barrel. This will help align the pieces as the kit is being assembled. Insert the tail, body and 2 wings into place and securing these with the supplied elastic bands.

Now we'll position the neck, head, eye and beak pieces in place. Carefully slide the brass tube out from inside the barrel and apply thin CA glue to all the seams starting with the smaller head and neck pieces. Don't worry about gluing the elastic bands as they will be turned away on the lathe.



Once the thin CA has completely cured we're going to glue in the brass tube. Check the fit to see if you need to sand the inside of the barrel for the brass tube to fit smoothly. If you do, wrap a piece of sandpaper (100G-150G) around a small dowel and sand the inside until the brass tube fits smoothly. Scuff up the brass tube with 100G sandpaper



before gluing. I prefer 2-part epoxy to glue the brass tube in place. Never use polyurethane (Gorilla) glue with these inlay kits as the expansion while curing could seep through the glue joints of the inlay. Insert the brass tube so that the pheasant is centered. Once all glue has cured, sand the ends flush to the brass tube (don't use a barrel trimmer) and mount on the lathe for turning and finishing. E-mail me at kallenshaan@cox.net with any

questions about this or any of our laser cut inlay kits.