

Basic Assembly Instructions for the Kentucky Long Rifle Pen Inlay Kit

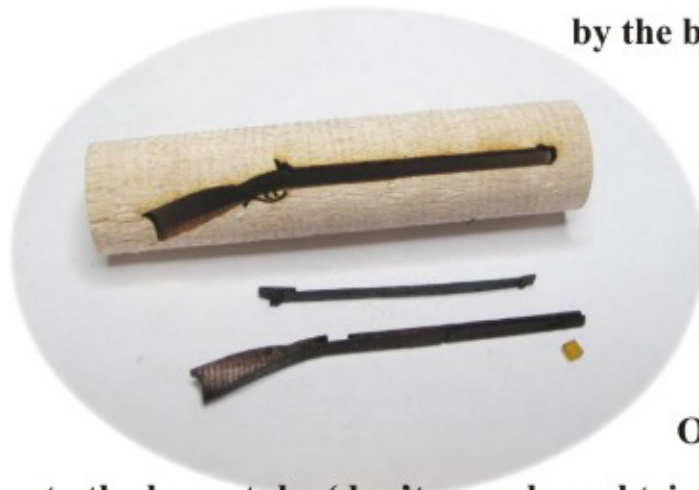


There's a total of 4 pieces in this kit. The woods used are Blackwood, Curly Maple and Cocobolo. There is also a small piece of gold acrylic resin. We'll start by sliding the brass tube from the pen kit into the maple barrel. We'll be gluing the barrel, all pieces and the brass tube in place all at once but for now just position the brass tube, don't glue it. Insert the cocobolo rifle stock first followed by the thin black top piece. This is a delicate piece but if it should break it will still fit together as the joint created

by the break will be invisible. Next, press in the small

gold trim piece at the end of the barrel.

Once all pieces are in place center the brass tube, wrap tightly with a couple of the supplied elastic bands and flood all seams with thin CA glue.



Once all glue has cured, sand the ends flush

to the brass tube (don't use a barrel trimmer) and mount on the lathe for final turning and finishing. Don't worry about removing the elastic bands as they will get turned away on the lathe. We prefer a CA finish but any finish works well for the inlay kit pens.

E-mail me at kallenshaan@cox.net with any questions about this or any other of our inlay kits.