

## Assembly Instructions for the Halloween Epoxy fill Pen Kit



We'll start by scuffing up the brass tube that comes with the pen kit. I use 150G. sandpaper for this. Next, using 5 minute 2 part epoxy, glue the brass tube to the orange basswood barrel making sure the Halloween scene is centered. To the remainder of the 2-part epoxy, mix in just a dot of black acrylic paint.



See Fig 1. Use a flat toothpick to apply the mixture into the scene poking it from time or time to eliminate any bubbles that might get trapped. Screed off as much excess as you can and allow to cure. Once the 2-part epoxy is fully cured, sand the ends of the barrel flush with the brass tube ( don't use a barrel trimmer for this) and mount on the lathe for final turning and finishing.

Any finish will work well on the laser kits from a CA finish to a friction finish. If you have and questions regarding this or any of our inlay pen kits, e-mail me at [kallenshaan@cox.net](mailto:kallenshaan@cox.net)