

Basic Assembly Instructions for the Confederate Flag Inlay Pen Kit



We'll start assembling this kit by sliding the blue cross and red background (from the inlay kit) onto the brass tube from your pen kit (not included). Next, add the 4 thin white stripe sections followed by the two red end pieces. Use the supplied elastic bands to temporarily secure these pieces carefully making sure not to cover any of the recesses located in the blue cross for the stars.

Remove the brass tube and carefully apply thin CA glue to the blue, red and white pieces (avoiding the recesses for the stars) to lock them all together. Don't worry about gluing the elastics to the blank as they will be turned away once on the lathe. Once the CA glue has dried, slide the brass tube back into place. This will support the barrel while you are pressing the stars into position. If the brass tube won't slide into the barrel, wrap a dowel with 100-150 grit sandpaper and sand inside the barrel until the tube fits.

Position and press the stars into the recesses. Once they're all in place, remove the brass tube and flood all the seams with thin CA glue. Check the brass tube once again for a good fit and then glue it in using 2 part epoxy. Sand the ends flush with the brass tube. Don't use a barrel trimmer for this. Mount on the lathe for final turning and finishing.




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