

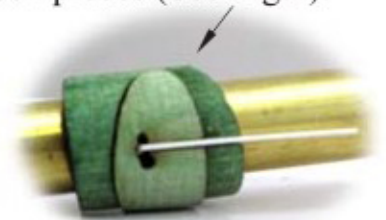
Basic Assembly Instructions for the Golfers Pen Inlay Kit



Fig.

We're going to start this assembly by placing the light green section into the dark green section that has the 2 cutouts in it (See Fig.1). Next, scuff up the brass tube that is supplied with your pen kit using 150-220G sandpaper. Slide the green section onto the brass tube and insert the flag pole (1" long white plastic strip) through the slots in the 2 green pieces (See Fig.2). Don't secure with glue just yet. Slide the next green section on from the top using the flag pole for alignment. Next comes the mountain section. Adjust the length of the flag pole with an exacto knife at this time if necessary. Next slide on the sky section and then the sand section at the other end. Wrap an elastic band around the mountain/sky section and also one from top to bottom putting pressure toward the center. Insert the sand trap section in its recess near the bottom of the assembly and wrap an elastic band to secure it in place (See Fig.3).

Fig.1



sections as well as the small white plastic golf ball. Mix up a small amount of 2-part a dot of black acrylic paint and poke it into the cup area around the ball and the end of the flag pole. Use a pin to make sure there are no air bubbles trapped in there.



Insert both red flag rod used for the epoxy with just

It's now time to glue all these pieces in place. Make sure the brass tube is centered in the blank by ensuring the same distance at the top and bottom of the cylinder. We're going to use thin CA glue on all the seams on the barrel. The thin CA will seep down between the seams and onto the brass tube locking everything in place so you won't be able to center the tube once we've started applying the CA. While flooding all seams with the thin CA glue apply additional pressure by holding the blank top and bottom with your thumb and forefinger. Once the CA has cured, sand both ends of the blank flush with the brass tube. Don't use a barrel trimmer here. Mount the blank on the lathe and turn and finish as you would with any other wood blank. Remember to use sharp tools.

E-mail me at kallenshaan@cox.net with any questions about this or any other of our laser cut inlay kits.



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