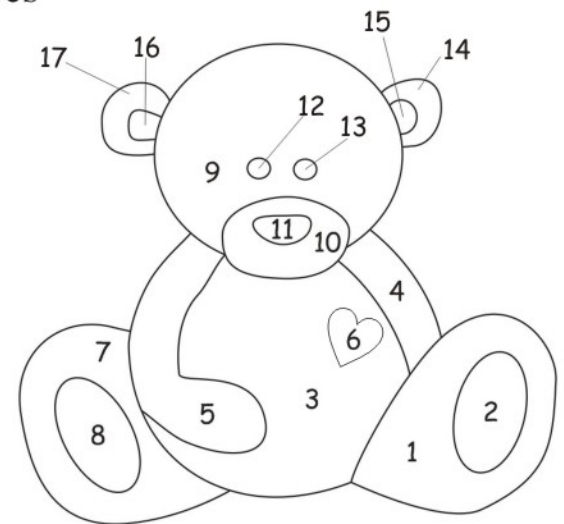


Basic Assembly Instructions for the Valentines Teddy Bear Inlay Kit



We've included a line drawing of the Teddy Bear. The numbers on the drawing will give you the assembly order for the different pieces in the kit. Scuff up the brass tube with medium grit sandpaper and then insert it into the Red Basswood barrel. Then insert pieces #1 thru #7 and secure with a couple of the supplied elastic bands. Proceed to the head of the Teddy Bear and carefully insert the remaining pieces holding in place with elastic bands as needed. Once everything is well positioned, carefully remove the brass tube from the assembly.



We're now going to mix a bit of water with some yellow carpenters glue and then brush a generous amount onto all the seams of the Teddy Bear assembly. Allow to dry completely.

Check to make sure the brass tube supplied with your pen kit fits smoothly inside the barrel. If not, sand the inside of the barrel with 150G-220G sandpaper. We're now going to glue the brass tube into the barrel using 2 part epoxy making sure the brass tube is centered in the barrel.

Once the 2-part epoxy has cured, sand both ends of the barrel flush with the brass tube using any method you want except a barrel trimmer . Mount the barrel on your lathe and turn carefully down to the bushing diameter using sharp tools and taking light cuts. You can apply any finish you're comfortable with from a friction finish to a CA finish. They all work well with these inlay kits.

If you have any additional questions regarding this kit or any others , email me at

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