

Instructions for the Tuxedo Pen Inlay Kit



The body of the tuxedo kit comes pre-assembled (without the brass tube) to protect the delicate pieces that make up the piping for the jacket. These pieces are not yet glued together.



Start by scuffing up the brass tube with 220G sandpaper and then centering it on the assembly. Use additional elastic bands to eliminate any slight gaps you might find between the piping and the labels of the jacket and apply thin CA glue to secure everything. Be careful not to get any glue in the holes for the buttons.

Using a small pair of needle nose pliers, pinch the gold wire about 1/4" from the end and insert into one of the button holes on the shirt to confirm the fit. Remove the wire and put a small dot of CA glue over the button hole and re-insert the gold wire. Cut the wire flush with the shirt using a pair of nail clippers. Repeat this procedure until all 4 buttons are glued in and trimmed as flush as possible with the shirt. Using a small file, bring the gold wire down flush with the shirt material. Apply thin CA over all the buttons.

There are 3 pieces of American Holly for the bow tie. Glue them in position 1 at a time finishing up with the center piece. The 2 side pieces of the tie will fit properly only one way so try both options for the best fit. Next, slide the boxelder burl ring over the top and secure with CA glue.

The last two pieces are the top and bottom caps. If sanding is necessary for a smooth fit, place a piece of 220G paper on a smooth hard flat surface and slide the cap over the sandpaper until flat and level. Position the pieces and use a small bar clamp for a tight fit. Apply thin CA around the seams. Once all glue has cured, sand the ends flush to the brass tube and mount of the lathe for turning and finishing.



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