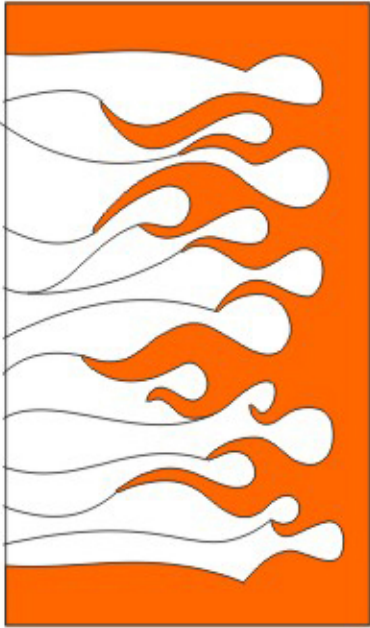


# Instructions for the Flame Inlay Kit (Berea Motorcycle Pen Kit)



The first thing we're going to do is carefully separate the 12 blackwood pieces. Next we're going to slide the orange flame barrel over the upper brass tube from the pen kit



(fig.1). Fit the blackwood pieces in place one at a time (fig.2) using the drawing as a guide. Don't use any glue at this time. Once all the pieces are in position, carefully wrap the rubber bands (included) around the barrel at 3 places (fig.3). Double up the rubberbands to make really tight. Once all 3 bands are attached, slide out the brass tube. Shift the pieces as needed to ensure that the blackwood end isn't out of round. Now you can

apply CA to all the seams (fig.4). Don't worry about getting glue on the rubber bands as you will turn them away once the barrel is on the lathe.



Fig.1



Fig.2



Fig.3



Fig.4

The brass tube won't fit into the upper barrel without sanding the inside. I use 150G paper wrapped around a small dowel to sand the inside of the upper barrel. Once the brass tube fits properly, glue it in place. I use 2-part epoxy for this. Sand the ends of the tube flush with the brass tube once the glue has cured. **Do not use a barrel trimmer for this.**

Mount the assembly on your lathe and turn and finish as always.

We prefer a CA finish but any finish works well with these kits.