

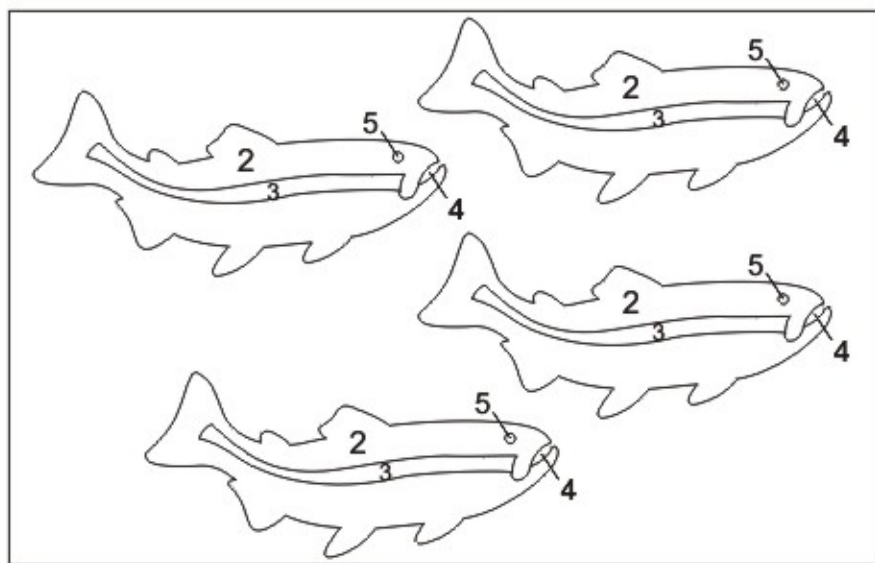
Assembly Instructions for the Fly Fishing Inlay Kit



This kit is a perfect fit with the PSI Fly Fishing Pen. It has a total of 13 pieces of Cherry and Black Dyed Basswood. We'll start by sliding the brass tube from your pen kit (not included) into the Cherry background barrel for support while you insert the fish pieces. Start with the fish body inserting it from the bottom and pressing toward the top. Insert the #3 stripe and secure with one of the supplied elastic bands. Remove the brass tube and insert pieces #4 and #5 into one fish and then secure those pieces with thin CA glue. Repeat until the eyes and mouth of all 4 fish have been inserted and glued into position. You can now flood all of the seams of the fish body with thin CA glue.

We're now going to glue in the brass tube. Check the fit of the tube into the blank as you might have to lightly sand the inside of the blank for a smooth fit. If you do, use a small dowel wrapped with 100g sandpaper. to clean up the inside of the blank.

Use 2-part epoxy to glue in the brass tube making sure the tube is centered to the fish pattern. Once the glue has cured sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer for this. Now you can mount the blank



on the lathe for final turning.

Although we prefer a CA finish for these, you can apply whatever finish you're comfortable with as they all work well with our inlay kits.