

## Assembly Instructions for the Anchor Inlay Kit



This kit is made with curly maple and blue dyed Basswood.

We'll assemble one anchor at a time. Insert but don't glue the brass tube from your pen kit (not included) into the curly maple barrel. This is mainly for support to prevent damaging the barrel as we press the pieces into position. Start with the main anchor section placing the circle in place and then pressing forward and down until the curve of the anchor at the bottom is pressed into place. Continue in numerical order until all of the remaining pieces are in place securing with the supplied elastic bands as needed. Remove the brass tube and apply thin CA glue to all seam of this anchor being careful not to allow the glue to roll over into the other recesses on the maple blank. Once the CA glue has dried, re-insert the brass tube and move on to the remaining 2 anchors. Once all 3 are assembled, we're going to glue in the brass tube.

Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, use a small dowel wrapped with 100g sandpaper. Use 2-part epoxy to glue in the brass tube. Once the glue has cured sand the ends flush with the

brass tube using a belt or disc sander. Don't use a barrel trimmer

for this. Now you can mount the blank on the lathe for final turning. Although we prefer a CA finish for these, you can apply whatever finish you're comfortable with as they all work well with the inlay kits.

