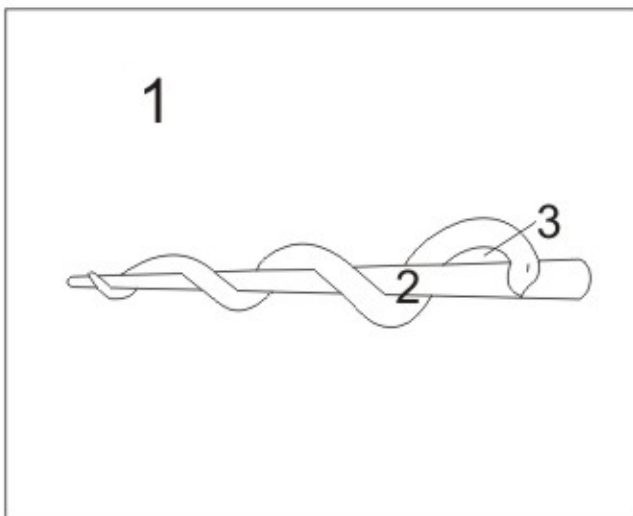


Basic Assembly Instructions for the Staff of Asclepius Pen Inlay Kit



There's a total of 3 pieces in this kit. We'll start by inserting the snake/staff piece into the recess followed by the little blue piece just under the snakes head. If necessary use one of the supplied elastic bands to secure these 2 pieces to the blank. Flood all seams with thin CA (Cyanoacrylate) glue.

Once the thin CA has completely cured, we're going to glue in the brass tube. Scuff up the brass tube with 100G sandpaper before gluing. I prefer 2-part epoxy to glue the brass tube in place. Never use polyurethane glue with these inlay kits as the expansion while curing could seep through the glue joints of the inlay. Position the brass tube so that the symbol is centered on the barrel. Once all glue has cured, sand the ends flush to the brass tube (don't use a barrel trimmer) and mount on the lathe for final turning and finishing.



E-mail me at kallenshaan@cox.net with any questions about this or any of our laser cut inlay kits.