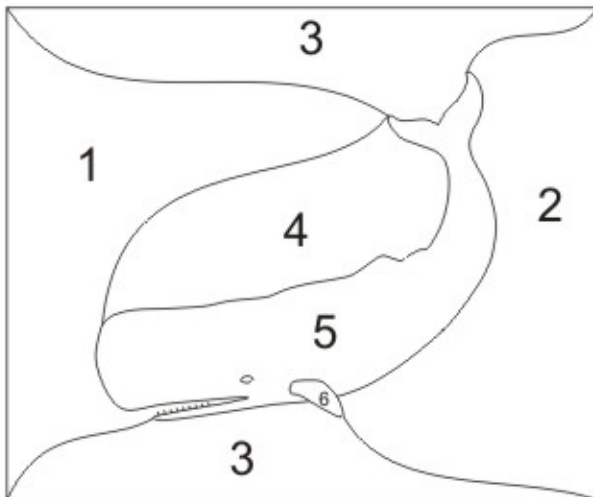


Instructions for the Sperm Whale Inlay Kit



There's a total of 6 pieces in this inlay kit. All of these pieces will fit together around the brass tube in almost any order. Once all of the pieces are assembled and secured with elastic bands, remove the brass tube and press both ends of the barrel tightly with the thumb and forefinger of your left hand to eliminate any visible gaps and apply thin CA (cyanoacrylate) glue to all of the seams.

Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to sand the inside of the blank for it to fit. Wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits smoothly. Scuff the tube up with sandpaper and then glue it in the barrel using 2 part epoxy. Make sure the tube is centered so there's the same amount of space at both ends. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning and finishing.



Apply whatever finish you're comfortable with as they all work well with these inlay kits. E-mail me at kallenshaan@cox.net with any thoughts or ideas regarding this or any of our other kits.


Kallenshaan Woods
Laser Cut Inlay Pen Kits

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