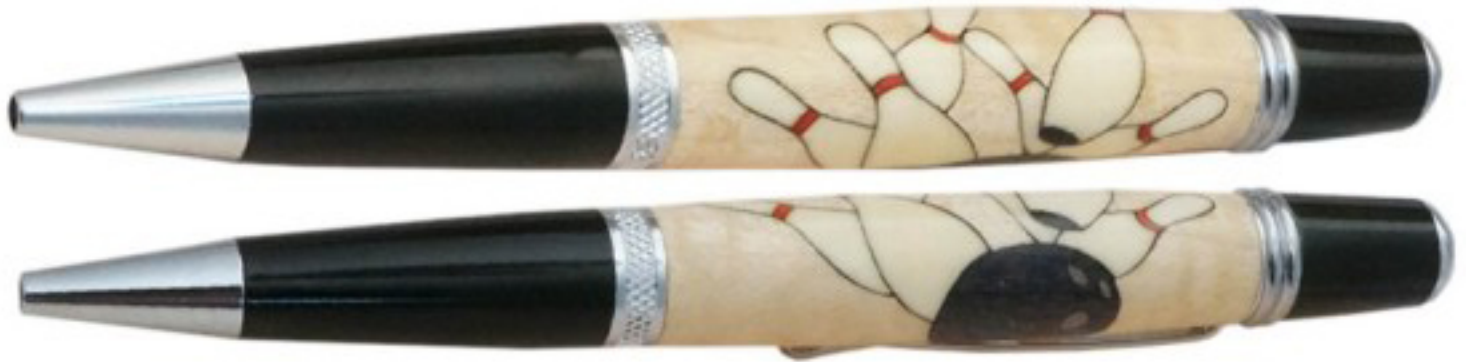


Basic Assembly Instructions for the Bowling Pins Inlay Kit



There's a total of 24 pieces in this kit. The woods used are Black Dyed basswood, Curly Maple, Red and Grey dyed Basswood.

We'll start by sliding the brass tube from the pen kit into the maple barrel. This will help align the pieces as the kit is being assembled. Put the pieces together in numerical order according to the drawing at the bottom of this sheet. The 6 red neck bands are a bit of the trick as each one is different so care must be taken to match the correct band to its pin. Secure pieces with the supplied elastic bands as you go. Once all pieces are in place remove the brass tube and make sure all pieces are aligned properly. Flood all seams with thin CA glue.

Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits smoothly. Use 2-part epoxy liberally to glue in the brass tube centering the tube so there's equal spacing on both ends. Once the glue has cured

square up the ends flush with the brass tube. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning and finishing. Apply whatever finish you're comfortable with as they all work well with these inlay kits.

E-mail me at kallenshaan@cox.net with any thoughts or ideas regarding this or any of our other kits.

