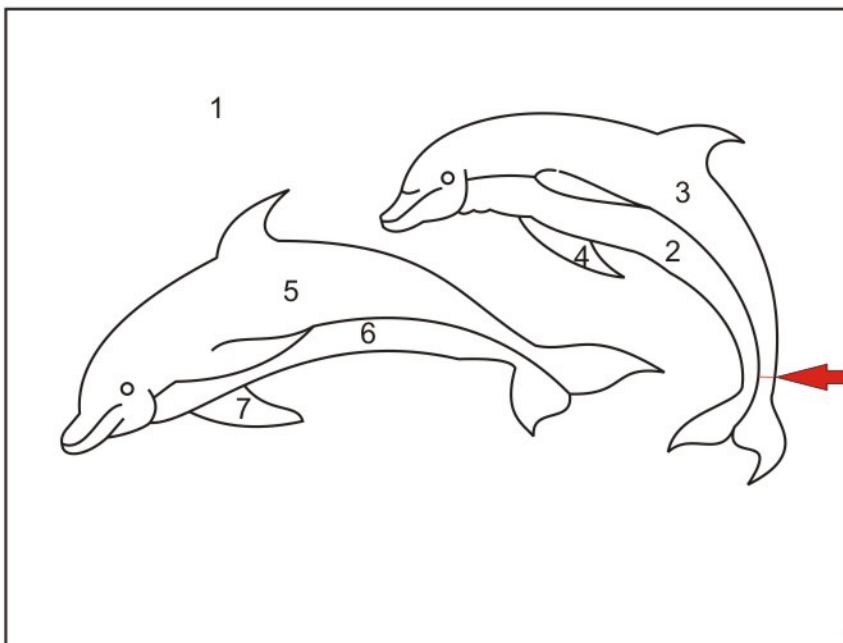


Instructions for the Dolphin Inlay Kit



We're going to start by breaking the tail off of Piece #3. The red arrow in the drawing shows where the break will be. Because the location of the break is at the narrowest point on the piece, this will be easy to do. Once broken, temporarily slide the brass tube into the teal barrel for support and insert Piece #2 followed by Piece #3 and then the broken tail piece. Secure with one of the supplied elastic bands. Now add Piece #4 which will complete the 1st dolphin. Now insert Pieces #5, 6, and 7 and secure with another elastic band. Remove the brass tube and flood all the seams with thin CA glue and let dry completely.

Once the thin CA glue has completely cured we're going to glue in the brass tube. Check the fit to see if you need to sand the inside of the barrel for the brass tube to fit smoothly. If you do, wrap a piece of sandpaper (100G-150G) around a small dowel and sand the inside until the brass tube fits smoothly. Scuff up the brass tube with 100G sandpaper before gluing. I prefer 2-part epoxy to glue the brass tube in place. Never use polyurethane glue with these inlay kits as the expansion while curing could seep through the glue joints of the inlay. Position the brass tube so



everything aligns to the center. Once all glue has cured, sand the ends flush to the brass tube (don't use a barrel trimmer) and mount on the lathe for turning and finishing. We use a CA glue finish on all of our inlay kit pens but any other finish you prefer will work well.


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