

## Instructions for the Cutthroat Trout Inlay Kit



I've numbered the pieces in order of assembly. Slide the brass tube into the maple barrel but don't glue. Start by inserting the green top body section (#1) into the maple background barrel. Secure with supplied elastic bands as needed. When you get to piece #4 make sure the end on the right side is pressed snugly up against the #3 piece. See arrow in drawing below. This will insure a good fit for pieces 5 and 6. Once all pieces are in place carefully slide the brass tube out and flood all seams with thin CA glue.

Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits smoothly. Use 2-part epoxy to glue in the brass tube. Make sure the tube is perfectly centered so there's the same amount of space on either end. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning and finishing. Apply whatever finish you're comfortable with as they all work well with these inlay kits.

E-mail me at [kallenshaan@cox.net](mailto:kallenshaan@cox.net) with any thoughts or ideas regarding this or any of our other kits.

  
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