

## Instructions for the Moustache Inlay Kit



There's a total of 3 pieces in this kit. The woods used are Black dyed Alder and Curly Maple. This inlay kit is designed to fit all of the Sierra style pen kits with a 27/64" brass tube.

We'll start by sliding the brass tube into the curly maple barrel. This will help support the maple while the 2 moustache pieces are pressed into position. Insert the moustache pieces curled tip end first. Wrap elastic bands around these 2 pieces to secure.

Remove the brass tube and permanently secure the pieces by flooding thin CA glue over all the seams. Once the thin CA has completely cured we're going to glue in the brass tube. Scuff up the tube with 100G sandpaper before gluing. I prefer 2-part epoxy to glue the brass tube in place. Center the brass tube so that the moustache will be centered when the barrel is trimmed. Once all glue has cured, sand the ends flush to the brass tube (don't use a barrel trimmer) and mount on the lathe for turning and finishing.