

Instructions for the Vintage Auto Inlay Kit



We're going to start the assembly of this kit by scuffing up the brass tube that came with the pen kit with 100G sandpaper. We're then going to slide it into the curly maple background blank that came with the inlay kit.

We're now going to assemble the pieces in numerical order according to the drawing at the bottom of this sheet. Secure the pieces with the supplied elastic bands as needed. No glue at this time. We're now going to slide the brass tube out from inside the maple barrel. Make sure all the pieces are well seated and then apply thin CA glue to all the seams.

Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits smoothly. Use 2-part epoxy to glue in the brass tube. Make sure the tube is perfectly

centered so there's the same amount of space on either end. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning and finishing. Apply whatever finish you're comfortable with as they all work well with these inlay kits. E-mail me at kallenshaan@cox.net with any thoughts or ideas regarding this or any of our other kits.

