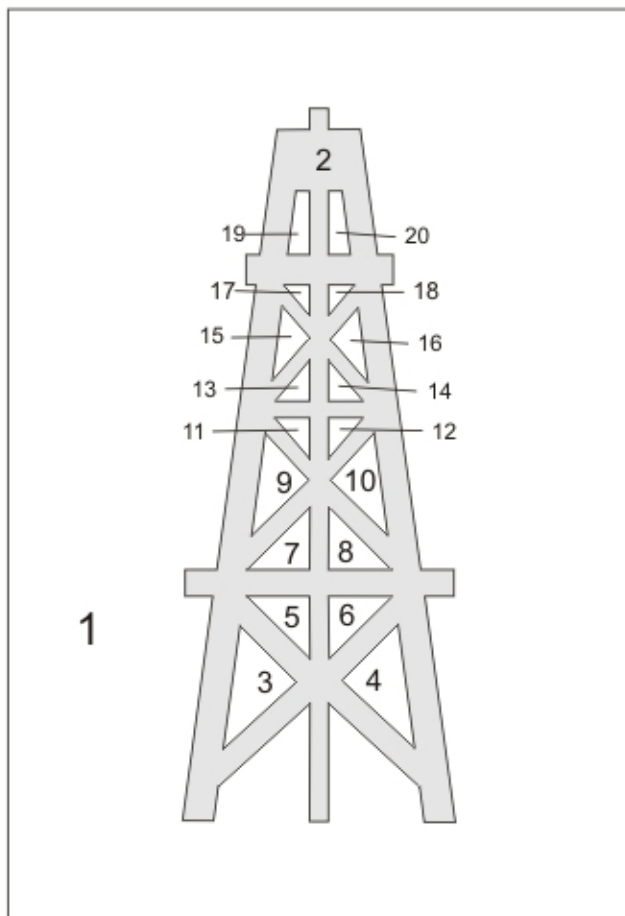


## Instructions for the Oil Derrick Inlay Kit



This kit is made up of 20 pieces of curly maple and black dyed alder. We'll start by sliding the black oil derrick frame into the curly maple background. Place the base of the derrick into position first and then lower the top into place. Position the rest of the maple pieces in any order. The numbers in the drawing are only used for identification purposes in case you need a replacement piece. Once all the pieces are in place, flood the entire area with thin CA glue.

Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits smoothly.



Use 2-part epoxy to glue in the brass tube. Make sure the tube is perfectly centered so there's the same amount of space on either end. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning and finishing.

Apply whatever finish you're comfortable with as they all work well with our inlay kits.