

Instructions for the BioHazard Symbol Inlay Kit



There's a total of 11 pieces in this kit. The woods used are Black dyed Alder and Green dyed Boxelder Burl. This inlay kit is designed to fit all of the Sierra style pen kits with a 27/64" brass tube.

We'll start by sliding the brass tube into the black barrel. This will help align the pieces as the kit is being assembled. Insert pieces 1, 2, and 3 into position securing with the supplied elastic bands as you go. Once these 3 pieces are in place, continue in numerical order until all pieces are in position. Wrap the assembly with a couple more elastic bands to hold everything in place.

Remove the brass tube and permanently secure the pieces by flooding thin CA glue over all the seams. Once the thin CA has completely cured we're going to glue in the brass tube. Scuff up the tube with 100G sandpaper before gluing. I prefer 2-part epoxy to glue the brass tube in place. Align the brass tube so that the left side of the symbol isn't too close to the end of the barrel when trimmed.

Once all glue has cured, sand the ends flush to the brass tube (don't use a barrel trimmer) and mount on the lathe for turning and finishing.

