

Basic Assembly Instructions for the Arizona Flag Inlay Kit (Sierra)



Start by scuffing up the brass tube that comes with the pen kit with a piece of 220G sandpaper. Then slide the short blue cylinder, the 1st red piece and the star around the brass tube as in Fig. 1. Do not secure with glue at this time. Continue to stack the pieces until the upper barrel is complete (Fig.2). Wrap a couple of elastic bands (included in the kit) around this assembly and apply pressure at the top and bottom to seat everything and to eliminate all gaps. Now apply thin CA glue to all seams starting around the star area. This will also lock the brass tube in position.

Fig.1



Fig.2



When the glue is fully cured, sand (no barrel trimmer) the ends flush with the brass tube. Mount on the lathe and turn and finish using sharp tools. Use the finish of your choice to complete.

If you have any questions or suggestions about this kit or any future kit ideas, e-mail me at kallenshaan@cox.net