

Instructions for the Welsh Corgi Pen Inlay Kit



The Welsh Corgi inlay kit has a total of 21 pieces. The best way to start is to lay out the pieces on a clean work area. Using the drawing at the bottom of this instruction sheet as a guide check to make sure all the pieces are accounted for. We'll be assembling the pieces in numerical order. Slide the brass tube from your pen kit into the maple background barrel and put piece #1 in place. Secure this with one of the supplied elastic bands. Continue inserting the pieces in place using the elastic bands as needed. When you get to Piece #4, insert the larger nose end first and then press the thinner part of the piece into position. See Fig.1. When you get piece #14 in place, carefully remove the brass tube and then secure the pieces with thin CA glue being careful not to get any glue in the recesses for the remaining pieces. Once this is dry, put the brass tube inside the barrel and assemble the remaining pieces. Slide the brass tube out again and flood all of the pieces with thin CA glue.



Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits smoothly. Use 2-part epoxy to glue in the brass tube. Make sure the tube is perfectly centered so there's the same amount of space on either end. Once the glue

has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning and finishing. Apply whatever finish you're comfortable with as they all work well with these inlay kits. E-mail me at kallenshaan@cox.net with any thoughts or ideas regarding this or any of our other kits.

