

# Instructions for the Yellow Labrador Pen Inlay Kit

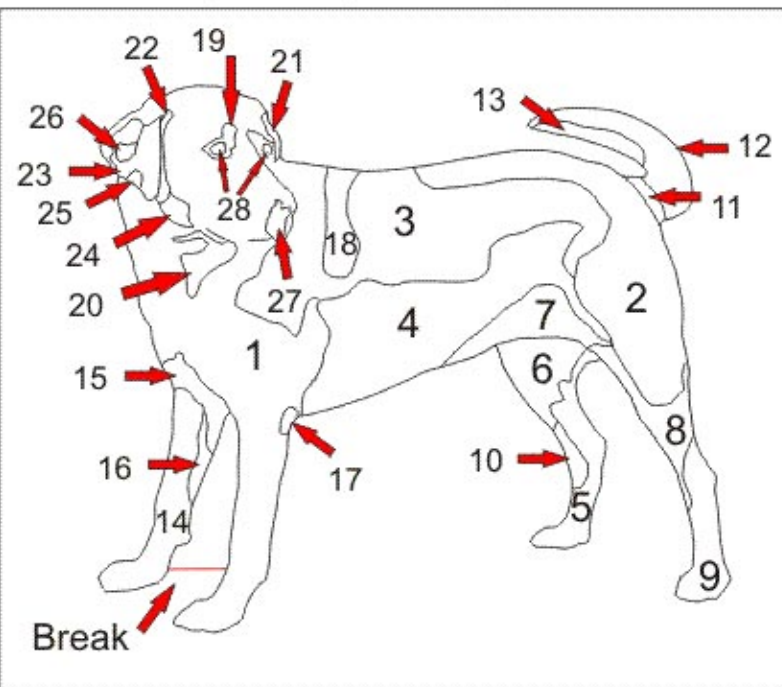


The Yellow Labrador inlay kit has a total of 29 pieces. We're going to start by breaking off the tab which is located between the 2 front legs on the curly maple barrel. Use a small pair of needle-nose pliers. Don't sand or clean up the break as this will prevent you from getting a seamless fit when the piece is put back in place. See Fig1 and Fig.2.

Put piece #1 in position. You'll probably have to fit the paw first. If this should break when trying to align it, slide in the brass tube, piece it together and secure with one of the supplied elastic bands. See Fig.3. We're going to add pieces in numerical order securing with elastic bands as we go. Once we get piece #10 positioned, back out the brass tube from the left far enough so that you can apply thin CA to the rear half of the dog without gluing the brass tube in. Apply the glue just on the seams where the pieces join (once all 29 pieces are in we'll flood the entire area with thin CA). When the CA has set up, slide the brass tube back in and proceed with Pieces 11, 12, and 13. Remove the brass tube and apply thin CA glue to these pieces. After the next piece (#14) is positioned, its time to put the broken maple piece back in place. As you get to the face and ears, there's quite a few really small pieces. Don't mistake these for broken chips or sawdust. They actually are pieces with numbers. I've put the really small pieces in a separate baggie so they won't get lost amongst the larger pieces. Take care when opening this small baggie. Once all the pieces are in place, flood all the seams with thin CA for a final time. Remove the elastic bands if you want or you can turn them away on the lathe.



Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, wrap a small dowel with 100G sandpaper and sand the inside of the barrel until the tube fits smoothly. Use 2-part epoxy to glue in the brass tube. Make sure the tube is perfectly centered so there's the same amount of space on either end. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning and finishing. Apply whatever finish you're comfortable with as they all work well with these inlay kits. E-mail me at [kallenshaan@cox.net](mailto:kallenshaan@cox.net) with any thoughts or ideas regarding this or any of our other kits.



Use 2-part epoxy to glue in the brass tube. Make sure the tube is perfectly centered so there's the same amount of space on either end. Once the glue has cured, sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning and finishing. Apply whatever finish you're comfortable with as they all work well with these inlay kits. E-mail me at [kallenshaan@cox.net](mailto:kallenshaan@cox.net) with any thoughts or ideas regarding this or any of our other kits.



**Kallenshaan Woods**  
Personalized Laser Engraving

[www.kallenshaanwoods.com](http://www.kallenshaanwoods.com)