

Basic Assembly Instructions for the Flag of Alaska Inlay Kit



There's a total of 9 pieces in this kit. The woods used are Yellow byed Basswood and Blue Dyed Basswood. We're going to start by sliding the brass tube from your pen kit into the blue barrel from the inlay kit. This will support the barrel while you're pressing in the 8 stars. There is no noticeable taper on these stars so they can be inserted with the charred side up or down. Press them in firmly as far as they'll go. Once all stars are in place, remove the brass tube and permanently secure the pieces by flooding thin CA glue over all the seams. Once the thin CA has completely cured we're going to glue in the brass tube. If the tube doesn't slide in smoothly, wrap a small dowel with some sandpaper (150 grit) and sand the inside of the barrel until you can smoothly fit the brass tube inside the barrel. Scuff up the brass tube with 100G sandpaper before gluing. I prefer 2-part epoxy to glue the brass tube in place. Center the brass tube so the stars will be centered when the barrel is trimmed. Once all glue has cured, sand the ends flush to the brass tube (don't use a

barrel trimmer) and mount on the lathe for turning and finishing. E-mail me at kallenshaan@cox.net with any questions about this or any of our laser cut inlay pen kits.

