

Instructions for the Colorado Flag Inlay Kit



The woods used in this kit are Blue, Red, Yellow dyed Basswood and natural Basswood. The image above shows the kit on a Baron pen but it is available for several different pen styles including the single barrel Sierra pen.

We'll start by sliding the brass tube from your pen kit into the blue barrel from the inlay kit. Position the red "C", yellow circle and the 2 white strips into the barrel and secure with the supplied elastic bands.

Remove the brass tube and permanently secure the pieces by flooding thin CA glue over all the seams. Once the thin CA has completely cured we're going to glue in the brass tube. Scuff up the tube with 100G sandpaper before gluing. I prefer 2-part epoxy to glue the brass tube in place. Once all glue has cured, sand the ends flush to the brass tube (don't use a barrel trimmer) and mount on the lathe for turning and finishing. We prefer a CA finish for our inlay kit pens but all pen finishes seem to work well.