

Instructions for the Canadian Flag Inlay Kit



The red dyed and stabilized maple leaf is pre-fit to ensure a precision fit and to eliminate any concern about breaking off the stem during assembly.

The first thing we're going to do is to

make sure that the leaf is recessed as far as possible in the holly blank and then secure it with thinned out yellow carpenter's glue. Once the glue has cured, use 2-part epoxy to glue this assembly to the brass tube making sure that the maple leaf is centered in the middle. Don't worry about the epoxy squeezing out onto the brass as we'll be cleaning that up next. Once the epoxy has cured, attach the bushings to the ends of the tube and mount on the lathe. Using a parting tool we'll square up both ends of the holly and clean any glue residue from the brass tube. Remove the assembly from the lathe and fit and glue the two red end pieces again using 2-part epoxy. Once the glue has set, you can use a barrel trimmer or sanding jig to bring the ends flush with the brass tube. Mount this back on the lathe for final turning and finishing.