

Assembly Instructions for the Fisherman Inlay Kit (Sierra and PSI Fly Fishing Pen Kits)



We're going to start by making sure all pieces are included and none are broken. If there are any missing or broken pieces, call or e-mail Ken at (702) 523-9236 or kallenshaan@cox.net to get replacements. Even if you didn't purchase your inlay kit directly from Kallenshaan Woods, use this contact info as our vendors don't carry replacement parts. Also, if a piece doesn't seem to fit well, use this contact info for a replacement or solution. Don't glue in a piece if it doesn't look right.

Insert the brass tube from the pen kit into the pre-drilled black dyed basswood blank. This will add structural support as you press the Bethlehem Olivewood fish into the recesses in the blank. Insert the mouth of the fish in place first and then press the rest of the fish into position. Remove the brass tube and secure the fish with the supplied elastic bands. Apply thin CA glue to all the seams to lock the fish in place.

Don't worry about the elastic bands as we'll turn them away later on the lathe. Now we'll glue the brass tube into the blank. Check the fit of the tube as you might have to lightly sand the inside of the blank for a good fit. If you do, use a small dowel wrapped with 100g sandpaper. Use 2-part epoxy to glue in the brass tube.

Once the glue has cured sand the ends flush with the brass tube using a belt or disc sander. Don't use a barrel trimmer. Now you can mount the blank on the lathe for final turning. Apply whatever finish you're comfortable with as they all work well with the inlay kits.

E-mail me at kallenshaan@cox.net with any thoughts or ideas regarding this or any future inlay kits.